

CASCADE  
WINDOWS



[cascadewindows.com](http://cascadewindows.com)

## The Cascade Story

Looking for a window company that offers superior customer service and the right products, for the right price? Welcome to Cascade Windows!

For over 30 years, homeowners and builders alike have turned to Cascade Windows for some of the best-designed, most energy-efficient, and cost-effective windows available. Our Northwest based manufacturing plants and top-rated service department are setting a new standard of service in the industry.



Optional exterior cap stock colors available for your next window and door project.

Whether it is a new construction or a remodeling project, requiring a full frame or a narrow frame product, we give you the flexibility to choose either depth frame at no additional cost with our standard nail fin offering. An optional exterior cap stock in either a black or bronze finish is available on select series and styles of windows and doors. Each series includes multiple options from grid types, styles, frame colors and hardware.

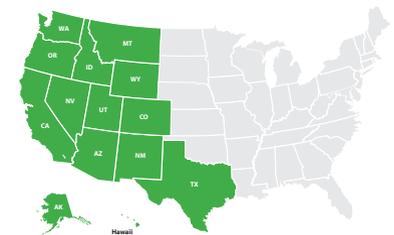
A WOCD, or window opening control device, is also available with both series.

WinPro Series: **Cap stock windows and doors**



Offered in Bronze or Black exterior over white.

Colors shown are approximate due to printing process. Please refer to color swatch for accurate color representation.



Visit [cascadewindows.com](http://cascadewindows.com) for a dealer near you.

# Cascade Window Series

Our Cascade Full-Line Window Series, the Cascade Series features an innovative design that blends timeless beauty with structural integrity. The series offers an equal sight line design that provides the look of a classic wood window along with innovative features that deliver modern style and functionality.

Standard features include dual coat low-E or EC coating, and Cascade's auto-lock system.



Nesting Handle



Auto-Lock



WOCD - Vent



Security is built into our Cascade Series, too: Sliders and single-hung windows feature auto-locking hardware. Casement windows offer multi-point locks and smooth-operating handles. Both come with a variety of grids styles and design options.

Classic wide frame style • Auto-locking hardware on sliders and single hung windows • Low-E

Cascade Series: **True equal**



**ENERGY STAR® rated**

We have products that meet and exceed ENERGY STAR® ratings.

**Lifetime Limited Warranty on parts & labor**

See Cascade Windows Lifetime warranty for details.

Cascade Series: **Exterior view**



## WinPro Window Series

Homeowners and building professionals alike appreciate the sleek look, reliable performance and exceptional value of our WinPro Series. Once again, we've combined intelligent design and energy efficiency to create an extremely smart and affordable window. It features a traditional compression cam-lock and provides a streamlined profile, which deliver a contemporary look and greater viewing area.



Auto-Lock



Cam-Lock



WOCD - Vent



The WinPro Series offers tremendous design flexibility as well as excellent structural and performance ratings, and can meet or exceed the strictest regional energy standards.

Contemporary style • Greater glass viewing area • Low maintenance

WinPro Series: **Narrow & wide frame**



**ENERGY STAR® rated**

We have products that meet and exceed ENERGY STAR® ratings.

**Lifetime Limited Warranty on parts & labor**

See Cascade Windows Lifetime warranty for details.

WinPro Series: **Exterior view**



# WinPro Patio Doors

Complete the look of your home while you maximize every square inch of visibility with the non-restrictive ease of a new glass patio door from Cascade Windows. Well-engineered and attractively designed, our patio doors exude excellence in form as well as function. You'll enjoy years of perfectly smooth operation and benefit from the energy-saving features that go into each patio door.



White

Almond

Clay

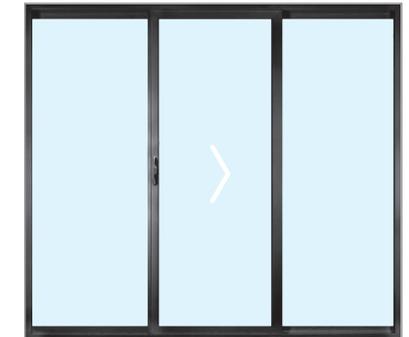
Cascade also offers a Wide-Rail Patio Door that lends the luxury look and feel of a traditional French Door in a superbly designed patio door system. A variety of grid options and other design choices allow you to create your own personalized look.

Heat-fusion welded corners • Lifetime limited warranty • Heavy-duty lock system

Cascade Series with standard single point mortise and thumb turn lock. This is not available on the WinPro Series Patio Doors.



WinPro 2 Panel 9700 OX Door.  
5-0 X 6-8 to 8-0 X 8-0.

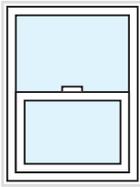


Cascade 3 Panel 9730 OX/O Door.  
7-6 X 6-8 to 12-0 X 8-0.



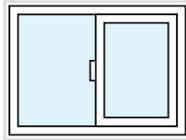
WinPro 4 Panel 9740 OXXO Door. 10-0 X 6-8 to 16-0 X 8-0.  
Custom sizes available.

### Window Styles



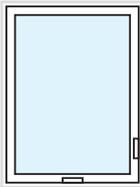
Single Hung

Min 1'6" x 2'6" Max 4' x 8'



Slider

Min 2' x 1' Max 6' x 6'



Picture or Casement

Min 1' x 1' Max 40 Sq ft  
Min 16" x 1'6" Max 3' x 6'



Awning

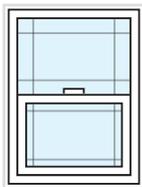
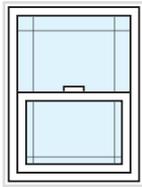
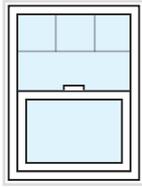
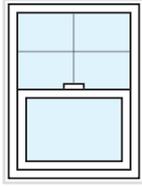
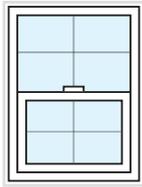
Min 19" x 1'6" Max 4' x 4'



Specialty

Additional size options may be available on all styles and configurations.

### Grid Patterns



### Glass Options



Rain



Narrow Reed



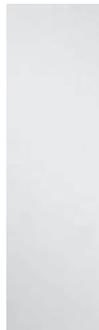
Delta Frost



Glue Chip



Obscure

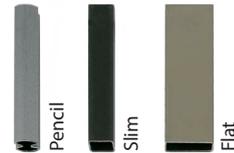


Satin Etched

### Optional Pull Rail



### Grid Profile Options



Nesting Handle



Auto - Lock



Cam - Lock

### Cascade Series or WinPro Window Specs

#### Max system width and height.

Please refer to architectural manual.

**Material:** Extruded vinyl with steel re-enforcement.

**Outer frame types:** 3 1/4" width with 1-1/4" flange set back from outside. WinPro frames also offer 2 3/4" frame width with 1 3/8" flange set back from outside. Other frame options are available.

**Sash construction:** Four corner welded sash.

**Glass options:** EC, EC+, EC Advanced, EC+ Advanced.

#### Grid Options:

Standard 5/8" wide grid with perimeter & valance. Additional glass and grid styles are available.

Additional size options may be available on all window styles and configurations.

### Cascade U-Value

U-values measure the rate that heat transfers through a product. Therefore the lower u-value, the lower the heat loss and the better your home is insulated. Be sure to check the u-values on any window that you might be considering. Our specially coated EC and EC+ windows reflect outside heat in the summer and interior heat in the winter, reducing your air conditioning and heating requirements.

### U-Value Sample Range



### The Advantage of Cascade Windows Glass Coatings

EC = Dual Coat internal Low-E, high performance internal Low-E with more visual light transmittance.

EC+ = Triple Coat internal Low-E, has been specially formulated to reject the sun's heat without affecting the view. It lets in more light and helps keep the heat out.

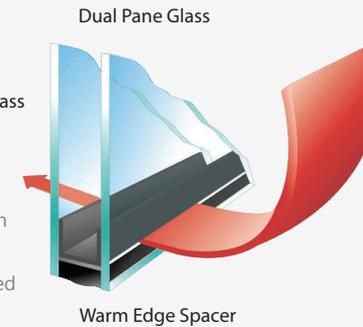
EC/EC Advanced = Dual Low-E, high performance internal Low-E combined with 4th surface Low-E.

EC+/ EC Advanced = Dual Low-E, Triple Coat internal Low-E with 4th surface Low-E, the best overall combination for low solar heat gain and the maximum reduction in u-value.



EC+ Low-E Glass

The Warm Edge Spacer reduces condensation, reduces heat loss/gain through the glass, and greatly increases the integrity of the insulated glass unit's seal.



## Cascade Series or WinPro Patio Door Specs

**Min panel width:** 24 inches.

**Max panel width:** 48 inches.

**Max system width:** 16 feet.

**Max system height:** 8 feet.

**Material:** Extruded vinyl with steel re-enforcement.

**Outer frame types:** 1-3/8" nail fin set-back.

**Sash construction:** Four corner welded sash.

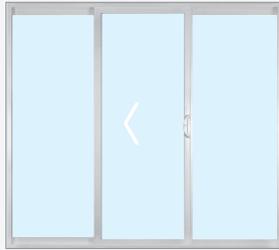
**Glass options:** EC, EC+, EC Advanced, EC+ Advanced.

### Grid Options:

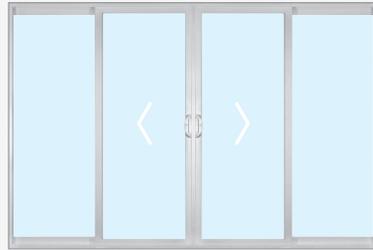
Standard 5/8" wide grid with perimeter & valance. Additional glass and grid styles are available.



WinPro or Cascade  
2 panel door system



WinPro or Cascade Series  
3 panel door system



WinPro Series  
4 panel door system



Cascade Series French Rail  
2 panel door system



Cascade Series French Rail  
3 panel door system



Single & Dual Mortise Handle



White

Almond

Clay

### Vinyl Color Options

White

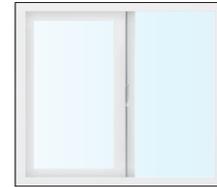
Almond

Clay

ENERGY STAR® Partner - In the average home, at least 40 percent of energy costs annually are spent on heating and cooling. Proper selection of windows and doors can significantly affect how much money it takes to keep our homes bright and comfortable. Look for the Energy Star partner label on all Cascade windows and doors.

## WinPro Cap Stock Windows & Doors

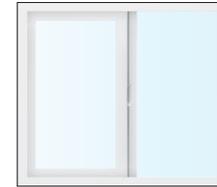
Cascade's New Vinyl Cap Stock Window is offered in a variety of shapes, sizes and configurations to meet your architectural and design needs. One of the main advantages of this process is that the color is fully fused to the frames exterior which helps reflect sunlight, while limiting the thermal heat gain. Another benefit of the manufacturing process is that it eliminates loss of adhesion to the frames exterior surface. Our Cap Stock Windows and Doors have standard lead times and come in two exterior colors, Bronze or Black over white.



White Interior



Bronze Exterior



White Interior



Black Exterior



Bronze



Black

Awning - Single Hung - Slider - Casement - Picture - Shape - Patio Door